

TECHNICAL BULLETIN

BULLETIN No. FFILL/MMIX/MMIXHD/844SP-087

FLEXCRETE STRUCTURAL REPAIR MORTARS COMPLIANCE AND SUITABILITY FOR USE WITH EXPOSURE CLASSES TO EN206-1

JUNE, 2017

Properties of Flexcrete Structural Repair Mortars

Product	Maximum Water : Cement ratio	Cement Content (kg/m³)	Freeze thaw resistance EN 13687-1 with de-icing salt	Sulphate resistance 5% MgSO ₄	Abrasion resistance BS EN 13813-2002	Characteristic Strength (MPa)		
FASTFILL	< 0.35	>400	Class R4	√	Class AR 0,5	60		
MONOMIX HD	<0.37	>400	Class R4	√	Class AR 0.5	56		
MONOMIX	<0.40	>400	Class R4		Class AR 6	42		
MONOLEVEL 844SP	< 0.36	>400	Class R4	√	Class AR 6	60		

Compliance /Suitability for use with Exposure Classes to EN206-1:2000

Product	No risk of					Chloride-induced corrosion										Aggressive Chemical		
	corrosion or attack	Carbonation-induced corrosion			Sea water		Chloride other than from sea water			Freeze thaw attack				Environments				
	ΧO	XC 1	XC 2	XC 3	XC 4	XS 1	XS 2	XS 3	XD 1	XD 2	XD 3	XF 1	XF 2	XF 3	XF4	XA 1	XA 2	XA 3
FASTFILL	V	√	√	√	√	√	√	√	√	√	√	√	√	~	√	V	~	V
MONOMIX HD	~	√	√	√	V	V	V	V	V	V	1	1	√	V	√	1	V	V
MONOMIX	√	V	√	V	√	√	√	√	√	√	1	1	√	V	V	1		
MONOLEVEL 844SP	V	V	V	√	V	V	V	V	V	√	√	1	√	V	√	V	V	V